

SILICONE DOUBLE CONICAL PLUG

REFERENCE:

DSTS

DESCRIPTION:

Silicone Double Conical Plug 315°C

MATERIAL:

High temperature Silicone 315°C

See the material data sheet

DIMENSIONAL TOLERANCE

The dimensional tolerance of the Silicone Double Conical Plug is according the RMA A3

APPLICATIONS:

Powder Coating, Wet Coating, E-Coating, Plating, Anodizing.

USES:

Mainly used to mask a hole and the first thread line or a small chamfer or just the hole . Range of sizes from M3 to M12 and the Plug is fixed by pushing.

The DSTS plugs can be used for both sides.

RECOMMENDATIONS for USE:

Using it to mask the Hole and the chamfer:

Choose the Metric size that according to the Metric of the Hole to be masked. Fix the plug by pushing it into the hole until the bigger "Shoulder Dia." stands totally on the chamber surrounding area.

If the hole is not a Metric system Dimension, then chose the DSTS reference with an "Plug Dia." dimension as similar as possible to the hole diameter and always a little bigger (0.2 or 0.3 mm bigger)

Using it to mask the Hole: To use the Conical Shoulder plug to mask a Hole just chose the DSTS Shoulder diameter which is a little bigger (0.2mm to 0.3 mm) than the hole diameter and fit it inserting the shoulder part into the hole by pushing.

STORAGE RECOMMENDATIONS:

Storing this product away from direct sunlight and at a temperature between 20° C and 25° C is recommended in order to prevent any modifications to the properties such as flexibility, elasticity or decolouring, among others. The material this product is made of possesses no health risk nor is it considered hazardous requiring consideration when handling or storing it.

EXPIRATION DATE:

This product does not expire, but it may lose plasticity and flexibility if stored inappropriately and/or for more than 5 years.

USEFUL LIFE OF THE PRODUCT:

The useful life of this product depends on the conditions and loads it is subjected to during the process.

Chemical products may reduce the useful life of the product.

