

- Is an air drying protection mask type coating and is hand-peelable, being applied by means of a brush or dipping. It is used to protect metallic surfaces during successive manufacturing operations such as chemical cleaning, chemical etching, anodizing with chromic acid and phosphoric acid and electrodeposition of metallic coatings
- It also resist abrasion, bending, shaping and thermal treatment up to 180°C.

PHYSICAL AND CHEMICAL PROPERTIES	
Viscosity in poises at 25°C	
Brookfield 4/30	50±2
Viscosity Zahn Cup No. 5 at 25°C	150±15 seconds
Solid content, % by weight	45±5%
Density	1.026
Colour	Translucent fluid
Flashpoint	42°C T.C.C.

NOTE:

The manufacturer and vendor are obliged to replace any product which proves to be defective. We will not be held liable for any loss, accident or injury which is direct or which arises out of the use of this product.

GLOBALMASK is fully committed to the manufacture and supply of a wide family of masking products. We supply them since many years, and our customers are fully satisfied with the quality of our products. We are proud to listen to our customers demands with the objective to continuously increase our product portfolio without compromising their performance. Our quality control procedures are applied during the production of all our masking products. GLOBALMASK reserves the right to modify products with, however, the intention to improve their performance. In such a case we will always keep our customers informed.

USAGE INSTRUCTIONS:

Application by dipping:

PEELABLE PASTE is supplied with viscosity ready for application. If, for any reason, the product is too viscous, it may be diluted. *Ask us for the right diluents.

Slowly submerge the part to be treated in the solution.

When removing the submersed part, act slowly as the dripping of PEELABLE PASTE may introduce air bubbles into the bath.

Leave the coated side to dry until attaining a surface condition where it is dry to the touch, then turn 180°C in vertical position and submerge again to apply a second coat, where appropriate.

Application with brush or roller:

Apply PEELABLE PASTE to the parts using a roller or soft bristled brush.

Leave the part to dry until attaining a condition where it is dry to the touch. The atmospheric conditions may vary during the period required to attain this condition.

Apply the other coats to achieve the film thickness desired in accordance with the work class indicated.

The recommended coating thickness is 250 to 400 microns depending on the preparation period and the aggressiveness of the means used.

When the final coat of PEELABLE PASTE is no longer tacky, let the coating harden at room temperature overnight.

The coating may also be hardened in the oven once it is dry to the touch, for 60 minutes and at 110°C.

USAGE PRECAUTIONS:

Inflammable. Harmful vapour.

Keep away from heat and naked flames. Keep the recipient closed and make sure there is appropriate ventilation.

Avoid breathing in the vapour for too long or repeated contact with the skin

PACKAGING:

PEELABLE PASTE is supplied in 20 and 100 litre steel drums.

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